

Digitized Automation for a Changing World

Delta Human Machine Interface DOP-100 Series





www.deltaww.com

Advanced Human Machine Interface for

Delta's Human Machine Interface DOP-100 Series includes four categories for different applications: Basic, Standard, Advanced, and Handheld. The Basic, Standard, and Handheld HMI adopt the latest Cortex-A8 (800 MHz), while the 12"/15" Advanced HMI adopts the Dual Core Cortex-A7 1Ghz high-speed processor. The DOP-100 Series employs 16-bit or 24-bit color LCD screens with high brightness and contrast. In addition, the series is equipped with the HMI programming software DIAScreen and built-in Lua editor for easy programming as well as alarm / history log/user authority functions for highly efficient management.

With advanced communication capabilities and enhanced functions, the DOP-100 Series enhances machine efficiency to bring more value to our customers, and to achieve "Automation for a Changing World"!



Standard HMI

Features General and Ethernet Types for various applications

Advanced HMI

Features narrow frame design, supports various network communications, multilingual input and multimedia functions

Future Industry

Basic HMI Simple operating structure for harsh environments



Handheld HMI

Customized for the teaching needs of various motion platforms such as robotic arms

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Easy Model Selection

The DOP-100 Series offers diverse models for different applications. Users can easily select a suitable HMI based on size or function

S Type	 Serial Communication Port x2 (D-sub x1) 	
B Type	 Serial Communication Port x2 (D-sub x1) 	
Б	 Serial Communication Port x2 (D-sub x1) 	Ethernet port x1 (RJ45 x1)
Стуре	 Serial Communication Port x3 (D-sub x2) 	
P Type	 Serial Communication Port x3 (D-sub x2) 	Ethernet Port x1 (RJ45 x1)
E Type	 Serial Communication Port x3 (D-sub x2) 	Ethernet Port x1 (RJ45 x1)
І	 Serial Communication Port x3 (D-sub x3) 	Ethernet Port x1 (RJ45 x1)
Н	 Serial Communication Port x1 (D-sub x1) or Ethernet Port x1 (RJ45 x1) 	
W Type	 Serial Communication Port x2~4 (D-sub x1~2) Narrow frame design , Multi- language 	Ethernet Port x1~2 (RJ45 x1~2)
М	 Serial Communication Port x4 (D-sub x2) Narrow frame design , Multi- language, Multi-media 	Ethernet Port x2 (RJ45 x2)
		Definition
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		W



At least 2 Serial Communication Ports & 1 Ethernet Port included

Handheld HMI

1 Serial Communication Port (RS-422 / RS-485) or 1 Ethernet Port

Standard HMI 3 Serial Communication Ports included

2 Serial Communication Ports included



Advanced Narrow Frame

M Type Advanced Multimedia





Advanced HMI

The Advanced HMI adopts a wide screen and narrow frame design. It supports Ethernet communication & multilingual inputs. The Multimedia Type DOP-112 / 115 offers multimedia functions to meet different applications.



Features



Enlarged visual display for a better user experience

LUA Language

Simple and easy structural programming language to meet various demands

Pressing Times >10,000,000 Effective pressing times validated by strict endurance tests

IP65 Rating Protects the HMI from rain and dust



Multilingual Input 16 different languages input for easy operation





Power Isolation Protects the HMI from accidental surge interference



VNC Remote Monitoring Remote control with mobile devices

QRcode Scanning

elements

device identification



Supports GIF Graphic **Elements** Easy setting to play vivid GIF

Generates QRcodes for mobile



Embedded Linux System

New software DIAScreen

Open system for flexible and stable program development





DIAScreen

Operating Temperature 0°C ~ 50°C

Applicable in various industrial operating environments



CE / UL Certified Compliant with CE and UL standards

Multimedia Functions

Captures images with an external camera or replays important recordings

Connects to a master device

and data transmission among

Simple data transmission and

machines from various

FTP/eMail Supported

real-time status update

industries

manufacturers for diverse

Ethernet Communication

or PLC with high-speed

Ethernet communication **Communication Isolation** Serial Communication Ports















Supports PDF and TXT Reader PDF and TXT files supported



07

Camera & Video Play Multimedia Functions





Analog Camera

Supports external camera via analog signals, suitable for capturing fast and short-distanced images Applications: Textiles | Pharmaceutical | Rubber & Plastics



IP Camera

Supports IP Camera via Ethernet, suitable for capturing remote and wide-range images Applications: Packaging | Logistics | Mining | Power Generation | Oil & Gas



VGA Input

Displays images from external devices such as machine vision systems, PCs or notebooks



Video Play

Views mpeg4 files captured by analog or IP camera from internal storage or USB disk/SD card



Event Trigger

Responds to preset event trigger conditions to capture images and archive as mpeg4 files



Multi-Language Input for Localization

- The Advanced HMI supports multilingual inputs for:
 - Recipe Name (ENRCPG)
 - Recipe Group Name (ENRCPNONAME)
 - Recipe Content (Char)
 - User Name
- Supports 16 languages: English, Traditional Chinese, Simplified Chinese, French, German, Russian, Japanese (Fullwidth or Halfwidth), Korean, Spanish, Portuguese, Hindi, Turkish, Arabic, Persian, Italian and Polish

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Decembra Datada Yana Boot Laga Boot Duly Kerne Cannon Scott Berne Natron Schlage and Don Callaction Matter VITP 1727 Machemaph Mathemathemathemaph Mathemathemathemaph Mathemaph Mathemath	Defnik lapit	Ayres bilad			-	
ss					OK.	Caust



Delta's HMI can implement M2M communication and data transmission for diverse industries by means of OPC UA. Communication among different manufacturers' machines is enabled through information modeling.



Standard HMI

The Standard HMI is equipped with Serial Communication Ports to meet most applications. It also offers Ethernet Types for fast and easy connection with other equipment.



Features



Embedded Linux System Open system for flexible and stable program development



DIAScreen New software DIAScreen offers more functions and a better interface



Operating Temperature 0°C ~ 50°C Applicable in various industrial operation environments



CE / UL Certified Compliant with CE and UL standards



LUA Language

Simple and easy structural programming language to meet various demands



Pressing Times >10,000,000

Effective pressing Times validated by strict endurance tests



IP65 Rating Protects the HMI from rain and dust



Diagnostics Function Collects and troubleshoots







Ethernet Communication Connects to master device or PLC with high-speed Ethernet communication



Power Isolation Protects the HMI from accidental surge interference





Communication Isolation Serial Communication Ports and an Ethernet Port with built-in isolation circuits enhance communication stability









FTP/eMail Supported Simple data transmission and real-time status update



Supports PDF and TXT Reader PDF and TXT files supported



Supports GIF Graphic Elements Easy setting to play vivid GIF elements



User-Friendly Intuitive operation interfaces for users



Basic HMI

The Basic HMI is easy to install and offers basic functions for general industrial applications. With an IP65 rating, it is suitable for harsh environments.



Features



Embedded Linux System Open system for flexible and stable program development



DIAScreen New software DIAScreen offers more functions and a better interface



Operating Temperature 0°C ~ 50°C Applicable in various industrial operating environments



CE / UL Certified Compliant with CE and UL standards



LUA Language

Simple and easy structural programming language to meet various demands



Pressing Times >10,000,000

Effective pressing times validated by strict endurance tests



IP65 Rating Protects the HMI from rain and dust



Diagnostics Function Collects and troubleshoots issues remotely



Ethernet Communication Connects to master device or PLC with high-speed Ethernet communication



FTP/eMail Supported Simple data transmission and real-time status update



Communication Isolation An Ethernet Port with built-in isolation circuits enhances communication stability



Only



Supports PDF and TXT Reader PDF and TXT files supported



VNC Remote Monitoring Remote control with mobile devices





Supports GIF Graphic Elements Easy setting to play vivid GIF elements



User-Friendly Intuitive operation interfaces for users



Handheld HMI

The Handheld HMI adopts a lightweight handheld design and supports Serial Communication Port (RS-422 / RS-485) or Ethernet communication. Meet the teaching needs of various motion platforms such as robotic arms.



Features



Embedded Linux System

Open system for flexible and stable program development



DIAScreen

New software DIAScreen offers more complete functions and a better interface



Operating Temperature 0°C ~ 50°C Applicable in various

industrial operating environments



CE Certified Compliant with CE standards



LUA Language

Simple and easy structural programming language to meet various demands



Pressing Times >10,000,000

Effective pressing Times validated by strict endurance tests



IP54 Rating Protects the HMI from rain and dust



Diagnostics Function Collects and troubleshoots issues remotely



Ethernet Communication Connects to a master device or PLC with high-speed Ethernet communication



Communication Isolation Serial Communication Port / Ethernet Port with builtin isolation circuits enhance communication stability



Supports PDF and TXT Reader PDF and TXT files supported



User-Friendly Intuitive operation interfaces for users



Power Isolation Protects the HMI from accidental surge interference



FTP/eMail Supported Simple data transmission and real-time status update



QRcode Scanning Generates QRcodes for mobile device identification



Supports GIF Graphic Elements Easy setting to play vivid GIF elements



Robust Hardware

Power Isolation

 The HMI with built-in power isolation circuits provides protection against accidental external spikes

Isolated Communication Interface

The HMI with built-in Serial Communication Port and Ethernet isolation circuits to protect against noise that can occur from the grounding of various devices such as PLCs, servo drives, motor drives and others

PCB Coating

The DOP-100 series has PCB coating for enhanced durability and to protect against humidity and dust for applications in a range of environments





Model	Power Isolation	Serial Communication Port Isolation	Ethernet Isolation
Advanced HMI (Multimedia Type)			
DOP-112/115 MX	Yes	Yes	Yes
Advanced HMI			
DOP-103WQ/107WV/110WS	Yes	Yes	Yes
DOP-112/115 WX	Yes	Yes	Yes
Handheld HMI			
DOP-107H	Yes	Yes	Yes
Standard HMI (Ethernet Type)			
DOP-107IV	Yes	Yes	Yes
DOP-108IG/110IG	Yes	Yes	Yes
DOP-110IS	Yes	Yes	Yes
DOP-107EV	Yes	Yes	Yes
DOP-107EG	Yes	Yes	Yes
DOP-107PV	No	No	Yes
Standard HMI			
DOP-105CQ	Yes	No	No
DOP-107CV	Yes	No	No
DOP-110CS	Yes	No	No
DOP-110CG	Yes	No	No
Basic HMI (Ethernet Type)			
DOP-103DQ	Yes	Yes	Yes
DOP-107DV	No	No	Yes
Basic HMI			
DOP-103SQ	No	No	No
DOP-103BQ	No	No	No
DOP-107BV	No	No	No

Programming Software – DIAScreen

Abundant Elements

Abundant built-in element graphics for vivid interface display for a variety of industrial applications



Smooth Animation

New smooth animation technology for realistic dashboard display





Programming Software - DIAScreen

User-Friendly Programming Interface







Programming Software - DIAScreen Editing Windows



	Screen 🖌 💽 Main 🗴	3.5
	I & & d + # # # @ 0	
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1.1	hile true do	
	control and the second second second	
	read from 520, 521	
	dx = men.inter.Read(20)	
	dy = mem.inter.Read(21) / 10	100
	- get the path by cos fomula	
	r = r + dy	
	x = x + dx	
0	<pre>y = math.cos(r) * 100 + offsetY</pre>	
	the second state and the second se	
	if (x < 0 value + math.cos(radian) end	
	radian) conter, Radian	
	men.inter.	
	men.inter. value, number	
	Example: ecs(30 day)	
	if (nem.ir w = math.com(math.rad(30)) hen	
	nem.ir to yett.668020 0, 0xFFE rry)	
	else	
	nem.inter.Write(2, OxFE00)	
	end	¥.

lame	Value	Global / Local	Туре	Format	1
×	3	Global	Number	DEC	
v	0.1	Global	Number	DEC	
	0.1	Global	Number	DEC	
1	3	Global	Number	DEC	
ŝ.	0	Global	Number	DEC	
ame	ni	Local		DEC	



Lua Tool Bar



Stops program debug

Program break point

Online Coding Tips

Lua editor displays tip windows of the codes when users move the mouse to the selected codes

Parameter Monitoring Window

Allows users to monitor parameter variation during program development

Programming Assistance Window

Provides online assistance as follows:

- Lua code templates
- Program usage and properties
- Program samples



Advanced Alarm

Strengthened alarm functions allow users to easily manage machine operations and quickly troubleshoot problems

Alarm messages contain current register data for issue analysis

4	Detail	Pi	roperties		
No.	Message Co	onter	nt	Category	
1*	Temp. too	High	• PV is %d1	1	
2*	Temp. too	Low	• PV is %d1	1	
3*	PV is %d1	ALM	1 Mail		
4				0	
5				0	

	Message
Temp. too Low •	PV is 12
Temp. too High	• PV is 91
Temp. too Low •	PV is 15
Temp. too Low •	PV is 23

Alarm Sorting

Alarm sorting via a "Sorting" function based on alarm attributes for quick information inquiries

Supports Compound Address Monitoring

Monitors Word and Bit documents at the same time

4	Detail Properties						
No.	Message Content	Catego	ny Type	Addres	s	Trigger Condition	Monitor Addr
1*	Temp. too High,PV is %d1	1	Word	\$15		\$15 > 70	\$15
2*	Temp. too Low , PV is %d1	1	Word	\$15		\$15 < 30	\$15
3*	PV is %d1,ALM Mail	2	Bit	\$198.4		On	\$15
4		0	Bit	None		On	None

ė

Versatile Alarm Triggering Conditions

Triggering conditions can be setup via a built-in function, no external editing programs required



Alarm Notification

Automatically sends out alarm notification emails to logged-in recipients when alarms occur and supports the Secure Sockets Layer (SSL) protocol to ensure safe data transmission



 Indicates the alarm trigger and recovery time, and provides alarm acknowledge time / date (Ack) to confirm and monitor troubleshooting progress

Message	Trigger	Ack	Recovery
Temp. too Low • PV is 12	15:07:12 02/03/2017		15:07:15 02/03/2017
Temp. too High • PV is 91	15:07:15 02/03/2017	15:07:56 02/03/2017	15:07:22 02/03/2017
Temp. too Low • PV is 15	15:07:22 02/03/2017		15:07:25 02/03/2017
Temp. too Low,PV is 23	15:07:28 02/03/2017	15:07:58 02/03/2017	15:07:34 02/03/2017

Alarm Filtering

Advanced address control filtering allows users to find specified alarm messages according to user needs

Action						
Address control filtering allows users to find specified alarms						
No.	Action					
0	Preset state, shows all triggered alarms					
1	Hide alarms with "Recover Time" and "Ack Time"					
2	Hide alarms with "Recover Time"					
3	Hide alarms with "Recover Time" or "Ack Time"					
4	Hide alarms with "Ack Time"					

Alarm Ordering

Displays alarms in the order of Trigger Time / Ack Time / Recover Time





Data Management

Historical Data

 Generates historical reports with user-defined file names and timestamps through Bit Control



Save As Mul							
File Date							
None 🔻 🕅	im ▼ ‰d	•					
File Time							
%H ▼ %	M None	•					
File Name	DOP						
Saving trigger	\$175.0						

Historical Data Review

Allows historical data review on backup in USB disk or SD cards



Zoom In / Out Display

Zoom in / out function for convenient data viewing



Recipes

- Supports 2D and 3D recipe grouping, for more flexibility in building recipe database
- Various recipe formats, including text format (Unicode) which can also be used as formula notes

	C	100	D101	D102	D	103	D104	I	0105	D106	
	D100	D101	D102	D103		D104	1 D1	05	D106	50.7	Recipe Group 2
Cake Recipe 1	Strawberry	300	0	0	T	221.5	6 533	3.1	150.7	63.9	
Cake Recipe 2	Chocolate	0	300	0	T	387.9	8 490).8	163.9	79.8	
Cake Recipe 3	Vanilla	0	0	300		120.1	4 505	5.3	279.8		
		Strawberry	Chocolat	e Vanilla	ı 🗍	Suga	r Flo	ur	Milk		Recipe Group 1
	Char	Ur	isigned D	EC			Floa	ting			

- Recipes can be saved in CSV files for convenient editing on PCs
- Allows recipe update or backup through USB disks, SD cards or FTP



PDF for Data Review

Users can save manuals or instruction PDF files in USB disks or SD cards for reference anytime





User Authority Management

Account and Authorization Management

- Supports 8 levels of authority and allows 20 accounts (account name/password) for each level to enhance operation safety
- Different function and operation access for each authority level to enhance operation safety
- Automatically logs out inactive users to ensure data security

A		d Password		Login	×
	ዶ ዶ	7 🗾 🔀			Security Login
	Number	Account	Password		Security Login
	1	MANAGER	7777	Account	manager
	2	GERENTE	7777	 Password	*****
	3	LILY	7777		ОК
	4	ТОМ	7777		OK

Operation Log

- Operation log for different user accounts to trace/analyze possible causes of malfunctions
- Provides comprehensive information for managers to analyze the operating habits of different users and enhance efficiency

Time	Date	User	Level	Screen Description Action	Address	Pre Value	Change
13:02:08	09/29/2020		0	Screen_Maintained_0/Set Val	\$0.0	0	1
13:02:20	09/29/2020		0	Screen_Maintained_0/Login	\$10.0		11
13:02:20	09/29/2020	11	1	Screen_Maintained_0/Set Val	\$10.0	0	1
13:02:23	09/29/2020	11	1	Screen_Numeric EntrySet Val	\$100	0	99
13:02:28	09/29/2020	11	1	Screen_Maintained_0/Set Val	\$10.0	1	0
13:02:31	09/29/2020	11	1	Screen_Maintained_0/Set Val	\$10.0	0	1
13:02:34	09/29/2020	11	1	Screen_Numeric EntrySet Val	\$100	99	88
13:02:37	09/29/2020	11	1	Screen_Maintained_0/Set Val	\$0.0	0	1
13:03:04	09/29/2020	11	1	Screen_Numeric EntrySet Val	\$100	88	55
13:03:09	09/29/2020	11	1	Screen_Numeric EntrySet Val	\$100	55	33
13:03:10	09/29/2020	11	1	Screen_Maintained_0iSet Val	\$10.0	1	0
13:03:12	09/29/2020	11	1	Screen_Maintained_0iSet Val	\$10.0	0	1
13:03:16	09/29/2020	11	1	Screen_Numeric EntrySet Val	\$100	33	123

Network Functions



FTP Server

Only With Ethernet

Built-in FTP server to update recipes or PDF files, and backup historical data, operation log and alarms



VNC Server

- Built-in VNC server allows remote monitoring and operating of the DOP-100 Series via VNC Client APP (Windows, iOS, Android)
- Lock function: blocks remote operation during on-site operation to avoid unsynchronized commands. The VNC server allows remote monitoring but not remote operation when the lock function is on



Web Monitoring

Allows direct monitoring of register data via web page, and requires no additional software installation

DELTA	Delt	ta HMI Remote Monitoring		
	Name	Value	Туре	Action
	CH1	306	n,cut dworp	Wile
	CH2	-809		Vee
	ALARM	20	CHOW/DRICKING	Wother



Hardware Specifications

Advanced HMI

		Advanced Narrow Frame Type				
Model	DOP-103WQ	DOP-107WV	DOP-110WS			
Display	4.3" TFT LCD	7" TFT LCD	10.1" TFT LCD			
Color		16-bit	I			
Resolution (Pixels)	480 x 272	800 x 480	1,024 x 600			
Back Light		LED Back Light				
Back Light Brightness (cd/m²)	400	450	450			
Back Light Life (Hour)*1	10,000	20,000	30,000			
Display Area	95.04 x 53.856 mm 154.08 x 85.92 mm 225.52 x 128.10 mr					
MCU		ARM Cortex-A8 (800 MHz)				
Flash ROM (Bytes)		256 MB				
RAM (Bytes)		512 MB				
Touch Panel	Four-w	ire resistor, over 10,000,000 pressin	g times			
Buzzer	Mu	lti-Tone Frequency (2K ~ 4K Hz) / 80)dB			
Ethernet Interface	1 Port ^{*2} , 10/100 Mbps auto-sensing					
USB	1 USB Slave Ver 2.0 / 1 USB Host Ver 2.0					
SD	N	/Α	SD x 1			
СОМ1	RS-232 (supports hardware flow control) / RS-485 ^{*2} RS-232 (supports hardware flow co		rdware flow control)*2			
COM2 ^{*2}	RS-422 / RS-485 ^{°2} RS-232 (supports hardware flow control) / RS					
COM3 ^{*2}	N/A RS-422 / RS-485*2					
RTC	Built-in					
Cooling	Natural air circulation					
Certification	CE/UL (please use shielding Ethernet cables and magnetic rings with filters of 300 ohm / 100 MHz)					
Waterproof	IP65 / NEMA4 / UL Type 4X (indoor use only)					
Operation Voltage ^{*3}	DC +24V (-15% ~ 15%)*2, supplied by Class 2 or SELV circuit (isolated from MAINS by double insulation)					
Voltage Endurance	AC500 V for 1 minu	ite (between charging DC24 termina	I and FG terminals)			
Power Consumption ^{*5}	Max. 5.8 W ^{*3}	Max. 8.4 W ^{*3}	Max. 11 W ^{*3}			
Backup Battery	3V lithium battery CR2032 \times 1					
Backup Battery Life	Depends on the temperature use	d and the conditions of usage, usua	lly about 3 years or more at 25°			
perating Temperature	0°C ~ 50°C					
Storage Temperature	-20 °C ~ 60 °C					
Ambient Humidity	10% ~ 90% RH (0 ~	~ 40°C), 10% ~ 55% RH (41 ~ 50°C),	Pollution Degree 2			
Vibration	IEC 61131-2 compliant 5 Hz	~ 8.3 Hz = Continuous: 3.5 mm, 8.3 ⊦	lz ~ 150Hz = Continuous: 1g			
	IEC 60068-2-27 compliant 15 g peak for 11 ms duration, X, Y, Z, directions for 6 times					
Shock	IEC 60068-2-27 complia					
	IEC 60068-2-27 complia 137 x 103 x 37.1	196 x 136 x 39	270 x 180.9 x 47.25			
Shock	-					
	Display Color Resolution (Pixels) Back Light Brightness (cd/m²) Back Light Battery COM1 COM2 ^{*2} COM3 ^{*2} COM3 ^{*2} Cooling Certification Waterproof Voltage Endurance Waterproof Backup Battery Backup Battery Life perating Temperature Storage Temperature	DOP-103WQDisplay4.3" TFT LCDColor480 x 272Back Light480 x 272Back Light Brightness (cd/m²)400Back Light Life (Hour)"10,000Display Area95.04 x 53.856 mmMCU7000Flash ROM (Bytes)7000Buzzer7000Buzzer7000USB7000COM1RS-232 (supports hardware flow control) / RS-485"2COM2"2RS-432 / RS-485"2COM3"2N/ARTC7000Cooling7000Operation Voltage"37000 + 24V (-15% ~ 15%)"2, suppliedVoltage EnduranceAC500 V for 1 minu rower Consumption"5Backup Battery7000 + 24V (-15% ~ 15%)"2, suppliedBackup Battery Life7000 + 700	Model DOP-103WQ DOP-107WV Display 4.3" TFT LCD 7" TFT LCD Color 16-bit Resolution (Pixels) 480 x 272 800 x 480 Back Light LED Back Light Back Light Brightness (c/m²) 400 450 Back Light Life (Hour)" 10,000 20,000 Display Area 95.04 x 53.856 mm 154.08 x 85.92 mm MCU ARM Cortex-A8 (800 MHz) Flash ROM (Bytes) Flash ROM (Bytes) 512 MB 512 MB Touch Panel Four-wire resistor, over 10,000,000 pressin Buzzer Multi-Tone Frequency (2K ~ 4K Hz) / 80 Ethernet Interface 1 Port", 10/100 Mbps auto-sensing USB USB Slave Ver 2.0 / 1 USB Host Ver 2.0 / R COM1 COM2"2 RS-232 (supports hardware flow control) / RS-485" RS-232 (supports hardware flow control) / RS-485" RCOM1 CE/UL (please use shielding Et+ernet cables and magnetic rings wi 2.0 Kard 2.0 / SUT (SO MAZ - SSA V) / R COM3"			

The half-life of a backlight is defined as the original luminance being reduced by 50% when the maximum driving current is supplied to an HMI.
 Built-in power isolation
 An isolated power supply is recommended.
 Some models are in the process of application for UL and KCC certification. For more information, please consult our distributors.
 The value of the power consumption indicates the electrical power consumed by the HMI with no peripheral devices connected.
 The content of this catalogue may be revised without prior notice. Please consult our distributors or download the most updated version at http://www.deltaww.com

Advanced HMI

	Model	Advanced Narr	ow Frame Type	Advanced Multimedia Type					
		DOP-112WX	DOP-115WX	DOP-112MX	DOP-115MX				
	Display	12" TFT LCD	15" TFT LCD	12" TFT LCD	15" TFT LCD				
	Color		24	-bit					
	Resolution (Pixels)		1,024 x 768						
LCD Module	Back Light		LED Back Light						
	Back Light Brightness (cd/m²)	500 450 500 450							
	Back Light Life (Hour) ^{*1}	50,000							
	Display Area	245.76 x 184.32 mm	304.1 x 228.1mm	245.76 x 184.32 mm	304.1 x 228.1mm				
	MCU		Cortex-A7, Di	ual Core 1GHz					
	Flash ROM (Bytes)		80	GB					
	RAM (Bytes)		DDR3 1,00	0 MHz 1GB					
	Touch Panel		Four-wire resistor, over 1	0,000,000 pressing times					
	Buzzer		Multi-Tone Frequency	/ (2K ~ 4K Hz) / 85dB					
	Ethernet Interface		2 Ports ^{*2} , 10 / 100	Mbps Auto sensing					
	USB	1 Mini USB Slave Ver 2.0/1 USB Host Ver 2.0							
	SD	SD x 1							
	COM1	RS-232 (supporting flow control) / RS-485*2							
Serial	COM2	RS-422 / RS-485*2							
OM Port	СОМЗ	RS-232 (supporting flow control) / RS-485*2							
	COM4	RS-422/RS-485*2							
	RTC	Built-in							
	Cooling	Natural air circulation							
	Certification	CE/UL (please use shielding Ethernet cables and magnetic rings with filters of 300 ohm / 100 MHz)							
	Waterproof	IP65 / NEMA4 / UL Type 4X (indoor use only)							
	Operation Voltage ^{*3}	DC +24V (-15% ~ 15%) ^{*2}	, supplied by Class 2 or SEL	V circuit (isolated from MA	INS by double insulatio				
	Voltage Endurance	AC500 V	for 1 minute (between charg	ging DC24 terminal and FG	terminals)				
F	Power Consumption*5	Max. 16.08 W	Max. 21.12 W	Max. 16.08 W	Max. 21.12 W				
	Backup Battery	3V lithium battery CR2032 × 1							
	Backup Battery Life	Depends on the temper	ature used and the condition	ons of usage, usually about	3 years or more at 25°				
0	peration Temperature		0°C ~	50°C					
ę	Storage Temperature		-20 °C	~ 60 °C					
	Ambient Humidity	10% ~ 90	% RH (0 ~ 40 °C), 10% ~ 55	% RH (41 ~ 50 °C), Pollution	n Degree 2				
	Viberation	IEC 61131-2 compl	iant 5Hz ~ 8.3Hz = Continu	ous: 3.5 mm, 8.3 Hz ~ 150 H	Iz = Continuous: 1g				
	Shock	IEC 60068-2-2	7 compliant 15 g peak for 11	ms duration, X, Y, Z, direct	ions for 6 times				
Dime	nsions (W) x (H) x (D) mm	317.4 x 246.4 x 52.7	387.7 x 295.7 x 63.5	317.4 x 246.4 x 52.7	387.7 x 295.7 x 63.				
Mountir	ng Dimensions (W) x (H) mm	302.7 x 228.7	372.4 x 283.7	302.7 x 228.7	372.4 x 283.7				
	Weight	2,110 g	3,200 g	2,110 g	3,200 g				

The half-life of a backlight is defined as the original luminance being reduced by 50% when the maximum driving current is supplied to an HMI.
 Built-in power isolation
 An isolated power supply is recommended.
 Some models are in the process of application for UL and KCC certification. For more information, please consult our distributors.
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Hardware Specifications

Standard HMI

	Madal		Standard G	eneral Type			
	Model	DOP-105CQ	DOP-107CV	DOP-110CS	DOP-110CG		
	Display	5.6" TFT LCD	7" TFT LCD	10.1" TFT LCD	10.4" TFT LCD		
	Color		16-	-bit			
	Resolution (Pixels)	320 x 234	800 x 480	1,024 x 600	800 x 600		
LCD Module	Back Light	LED Back Light					
	Back Light Brightness (cd/m²)	200	400	300	300		
	Back Light Life (Hour) ^{*1}		20,000				
	Display Area	113.28 x 84.70 mm	154.08 x 85.92 mm	226 x 128.7 mm	211.2 x 158.4 mm		
	MCU		ARM Cortex-	A8 (800MHz)			
	Flash ROM (Bytes)		256 N	lbytes			
	RAM (Bytes)		256 N	lbytes			
	Touch Panel	Four-wire resistor, over >	10,000,000 pressing times	Four-wire resistor, over >	1,000,000 pressing time		
Audio	Buzzer		Multi-Tone Frequency	/ (2K ~ 4K Hz) / 80dB			
Output	AUX	N/A					
	USB	1 USB Slave Ver 2.0 / 1 USB Host Ver 2.0					
	SD	N/A					
	COM1	RS-232 (supports hardware flow control)					
Serial OM Port	COM2	RS-232 (supports hardware flow control) / RS-485					
	СОМЗ	RS-422 / RS-485					
	RTC	Built-in					
	Cooling	Natural air circulation					
	Certification	CE / UL (please equip shielding cables and line filters with capacity of 300 ohm / 100 MHz)					
	Waterproof	IP65 / NEMA4 / UL Type 4X (indoor use only)(105CQ &110CG non UL Type 4X)					
	Operation Voltage ^{*3}	DC +24V (-15% ~ +15%)*2	² , supplied by Class 2 or SE	LV circuit (isolated from MA	AINS by double insulation		
	Voltage Endurance	AC500 V f	or 1 minute (between charg	ging DC24 terminal and FG	terminals)		
F	Power Consumption ^{*5}	Max. 6.86 W ^{*3}	Max. 8.5 W ^{*3}	Max. 10.4 W ^{*3}	Max. 8 W ^{*3}		
	Backup Battery		3V lithium batte	ery CR2032 $ imes$ 1			
	Backup Battery Life	Depends on the temper	ature used and the condition	ons of usage, usually about	3 years or more at 25°C		
0	peration Temperature	0°C ~ 50°C					
:	Storage Temperature	-20 °C ~ 60 °C					
	Ambient Humidity	10% ~ 90	% RH (0 ~ 40°C), 10% ~ 55	% RH (41 ~ 50°C), Pollution	Degree 2		
	Vibration	IEC 61131-2 compli	ant 5Hz ~ 8.3Hz = Continu	ous: 3.5 mm, 8.3 Hz ~ 150 H	Iz = Continuous: 1g		
	Shock	IEC 60068-2-2	7 compliant 15g peak for 11	ms duration, X, Y, Z, direct	ions for 6 times		
Dime	nsions (W) x (H) x (D) mm	184 x 144 x 50	215 x 161 x 61.2	272 x 200 x 61	299 x 224 x 46.8		
Mountin	ng Dimensions (W) x (H) mm	172.4 x 132.4	196.9 x 142.9	261.3 x 189.3	285.2 x 210.2		
	Weight	670 g	970 g	1,330 g	1,735 g		

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 2) Built-in power isolation
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Standard HMI

	Madal	Standard Premium	Standard Ethern	et Type (2COM)			
	Model	DOP-107PV	DOP-107EG	DOP-107EV			
	Display	7" TFT LCD	7" TFT LCD	7" TFT LCD			
	Color	24-bit	16-	bit			
	Resolution (Pixels)	800 x 480	800 x 600	800 x 480			
LCD Module	Back Light		LED Back Light				
	Back Light Brightness (cd/m²)	400	450	400			
	Back Light Life (Hour) ^{*1}		20,000				
	Display Area	154.08 x 85.92 mm	141 x 105.75 mm	154.08 x 85.92 mm			
	MCU		ARM Cortex-A8 (800MHz)				
	Flash ROM (Bytes)		256 MB				
	RAM (Bytes)		256 MB				
	Touch Panel	Four-wire resistor, over > 1,000,000 pressing times	Four-wire resistor, over >	10,000,000 pressing times			
Audio Buzzer		Mu	lti-Tone Frequency (2K ~ 4K Hz) / 80)dB			
Output	AUX	N/A	Stereo output	N/A			
	Ethernet Interface	1 Port ^{*2} , 10/100 Mbps auto-sensing					
	USB	1 USB Slave Ver 2.0; 1 USB Host Ver 2.0					
SD		N/A	SDx1	N/A			
	COM1	RS-232 (supports hardware flow control)*2 (107PV non-isolated circuit)					
Serial OM Port	COM2	RS-232 (supports hardware flow control) / RS-485*2 (107PV non-isolated circuit)					
	СОМЗ	RS-422 / RS-485 ^{*2} (107PV non-isolated circuit)					
	RTC	Built-in					
	Cooling	Natural air circulation					
	Certification	CE/UL (please use shielding Ethernet cables and magnetic rings with filters of 300 ohm / 100 MHz)					
	Waterproof	IP65 / NEMA4 / UL Type 4X (indoor use only)					
	Operation Voltage ^{*3}	DC +24V (-15% ~ +15%) ^{*2} (107PV non-isolated circuit) Supplied by Class 2 or SELV circuit (isolated from MAINS by double insulation)					
	Voltage Endurance	AC500 V for 1 minu	ite (between charging DC24 termina	l and FG terminals)			
P	Power Consumption* 5	Max. 8.3 W*3	Max. 8.4 W*3	Max. 8.76 W ^{*3}			
	Backup Battery		3V lithium battery CR2032 $ imes$ 1				
	Backup Battery Life	Depends on the temperature use	d and the conditions of usage, usua	lly about 3 years or more at 25°			
		0°C ~ 50°C					
0	perating Temperature		-20°C ~ 60°C				
	perating Temperature Storage Temperature						
		10% ~ 90% RH (0 <i>·</i>		Pollution Degree 2			
	Storage Temperature		-20 °C ~ 60 °C				
	Storage Temperature Ambient Humidity	IEC 61131-2 compliant 5 Hz	-20 °C ~ 60 °C ~ 40 °C), 10% ~ 55% RH (41 ~ 50 °C),	z ~ 150Hz = Continuous: 1g			
5	Storage Temperature Ambient Humidity Vibration	IEC 61131-2 compliant 5 Hz	-20 °C ~ 60 °C ~ 40 °C), 10% ~ 55% RH (41 ~ 50 °C), ~ 8.3Hz = Continuous: 3.5 mm, 8.3 H	z ~ 150Hz = Continuous: 1g			
Dime	Storage Temperature Ambient Humidity Vibration Shock	IEC 61131-2 compliant 5Hz IEC 60068-2-27 complia	-20 °C ~ 60 °C ~ 40 °C), 10% ~ 55% RH (41 ~ 50 °C), ~ 8.3Hz = Continuous: 3.5 mm, 8.3 H ant 15 g peak for 11 ms duration, X, Y,	z ~ 150Hz = Continuous: 1g Z, directions for 6 times			

1) The half-life of a backlight is defined as the original luminance being reduced by 50% when the maximum driving current is supplied to an HMI.

The half-life of a backlight is defined as the original luminance being reduced by 50% when the maximum driving current is supplied to an HM 2) Built-in power isolation
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Hardware Specifications

Standard HMI

Model		Standard Ethernet Type (3 COM)						
	Model	DOP-107IV	DOP-108IG	DOP-110IS	DOP-110IG			
	Display	7" TFT LCD	8" TFT LCD	10.1" TFT LCD	10.4" TFT LCD			
	Color	16-bit						
	Resolution (Pixels)	800 x 480	800 x 480 800 x 600 1024 x 600 800 x 600					
LCD Module	Back Light		LED Back Light					
	Back Light Brightness (cd/m²)	400	400 250 300					
	Back Light Life (Hour)*1	10,000	20,000	10,000	20,000			
	Display Area	152.4 x 91.44 mm	162 x 121.5 mm	226 x 128.7 mm	211.2 x 158.4 mm			
	MCU		ARM Cortex-	A8 (800MHz)				
	Flash ROM (Bytes)		256	MB				
	RAM (Bytes)		256	MB				
	Touch Panel		Four-wire resistor, over >	10,000,000 pressing times				
Audio	Buzzer		Multi-Tone Frequency	/ (2K ~ 4K Hz) / 80dB				
Output	AUX	N/A Stereo output						
	Ethernet Interface	1 Port ^{*2} , 10/100 Mbps auto-sensing						
	USB	1 USB Slave Ver 2.0 / 1 USB Host Ver 2.0						
	SD	SD x 1						
	СОМ1	RS-232 (supports hardware flow control)*2						
Serial OM Port	COM2	RS-232 (supports hardware flow control) / RS-485 ^{*2}						
	СОМЗ	RS-232 (supports hardware flow control) / RS-422 / RS-485 ^{*2}						
	RTC	Built-in						
	Cooling	Natural air circulation						
	Certification	CE/UL (please use shielding Ethernet cables and magnetic rings with filters of 300 ohm / 100 MHz)						
	Waterproof	IP65 / NEMA4 (indoor use only) (110IG with UL Type 4X)						
	Operation Voltage ^{*3}	DC +24V (-15% ~ +15%)*	² , supplied by Class 2 or SE	LV circuit (isolated from MA	INS by double insulation			
	Voltage Endurance	A500V fo	or 1 minute (between charg	ing DC24 terminal and FG t	erminals)			
P	Power Consumption*5	Max. 12 W ^{*3}	Max. 9.88 W ^{*3}	Max. 9.6 W ^{*3}	Max. 9.6 W*3			
	Backup Battery		3V lithium batt	ery CR2032 x 1				
	Backup Battery Life	Depends on the temperature used and the conditions of usage, usually about 3 years or more at 25°C						
O	peration Temperature	0°C ~ 50°C						
ş	Storage Temperature	-20°C ~ 60°C						
	Ambient Humidity	10% ~ 90	% RH (0 ~ 40°C), 10% ~ 55	% RH (41 ~ 50°C), Pollution	Degree 2			
Vibration		IEC 61131-2 compli	iant 5Hz ~ 8.3Hz = Continu	ious: 3.5 mm, 8.3 Hz ~ 150 F	lz = Continuous: 1g			
		IEC 60168-2-27 compliant 15 g peak for 11 ms duration X, Y, Z, directions for 6 times						
	Shock	IEC 60068-2-27 compliant 15 g peak for 11 ms duration, X, Y, Z, directions for 6 times						
Dimer		IEC 60068-2-2 215 x 161 x 61.2	227.1 x 174.1 x 61	272.6 x 200.6 x 54	299 x 224 x 46.8			
	Shock							

1) The half-life of a backlight is defined as the original luminance being reduced by 50% when the maximum driving current is supplied to an HMI.6
2) Built-in power isolation
3) An isolated power supply is recommended.
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Basic HMI

	Model	Simple Type	Basic	Туре			
	Model	DOP-103SQ	DOP-103BQ	DOP-107BV			
	Display	4.3" TFT LCD	4.3" TFT LCD	7" TFT LCD			
	Color		16-bit				
	Resolution (Pixels)	480 x 272	480 x 272	800 x 480			
LCD	Back Light		LED Back Light	1			
Module	IPS	Yes	N/A	N/A			
	Back Light Brightness (cd/m²)		400	1			
	Back Light Life (Hour)*1		20,000				
	Display Area	95.04 x 53.856 mm	95.04 x 53.856 mm	154.08 x 85.92 mm			
	MCU		ARM Cortex-A8 (800 MHz)	1			
	Flash ROM (Bytes)		256 MB				
	RAM (Bytes)		256 MB				
	Touch Panel	Four-wi	re resistor, over > 10,000,000 pressi	ng times			
Audio	Buzzer	Mu	lti-Tone Frequency (2K ~ 4K Hz) / 80	DdB			
Output	AUX		N/A				
	Ethernet Interface	N/A					
	USB	1 USB Slave Ver 2.0 / 1 USB Host Ver 2.0					
	SD		N/A				
	COM1	RS-23	2 (supports hardware flow control)/R	S-485			
Serial	COM2	RS-422/RS-485					
COM Port	СОМЗ	N/A					
	RTC	Built-in					
	Cooling	Natural air circulation					
	Certification	CE / UL (please equip shielding cables and line filters with capacity of 300 ohm / 100 MHz)					
	Waterproof	IP65 / NEMA4 / UL Type 4X (indoor use only)					
	Operation Voltage*3		d by Class 2 or SELV circuit (isolated				
	Voltage Endurance		ite (between charging DC24 termina	-			
F	Power Consumption ^{*5}	Max. 5.67 W ^{*3}	Max. 5.67W ^{*3}	Max. 8.6 W ^{*3}			
	Backup Battery		3V lithium battery CR2032 × 1				
	Backup Battery Life	Depends on the temperature used and the conditions of usage, usually about 3 years or more at 25° C					
0	peration Temperature		0°C ~ 50°C				
:	Storage Temperature	-20 °C ~ 60 °C					
	Ambient Humidity	10% ~ 90% RH (0 ⁄	~ 40°C), 10% ~ 55% RH (41 ~ 50°C),	Pollution Degree 2			
	Vibration	IEC 61131-2 compliant 5 Hz	~ 8.3 Hz = Continuous: 3.5 mm, 8.3 H	Iz ~ 150Hz = Continuous: 1g			
	Shock	IEC 60068-2-27 complia	ant 15g peak for 11ms duration, X, Y,	, Z, directions for 6 times			
Dime	nsions (W) x (H) x (D) mm	137 x 103 x 37.1	137 x 103 x 37.1	215 x 161 x 35.5			
Mountir	ng Dimensions (W) x (H) mm	118.8 x 92.8	118.8 x 92.8	196.9 x 142.9			
	Weight	280 g	280 g	700 g			

1) The half-life of a backlight is defined as the original luminance being reduced by 50% when the maximum driving current is supplied to an HMI.6
2) Built-in power isolation
3) An isolated power supply is recommended.
4) Some models are in the process of application for UL and KCC certification. For more information, please consult our distributors.
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Hardware Specifications

Basic HMI Basic Ethernet Type Model DOP-103DQ Display 4.3" TFT LCD Color 16-bit **Resolution (Pixels)** 480 x 272 Back Light LED Back Light LCD Module IPS Yes Back Light Brightness (cd/m²) 400 Back Light Life (Hour)^{*1} 10,000 **Display Area** 95.04 x 53.856 mm 154.08 x 85.92 mm MCU ARM Cortex-A8 (800 MHz) Flash ROM (Bytes) 256 MB RAM (Bytes) 512 MB **Touch Panel** Four-wire resistor, over > 10,000,000 pressing times Four-wire resistor, over > 1,000,000 pressing times Buzzer Multi-Tone Frequency (2K ~ 4K Hz) / 80dB Audio Output AUX N/A Ethernet Interface 1 Port^{*2}, 10/100 Mbps auto-sensing USB 1 USB Slave Ver 2.0 / 1 USB Host Ver 2.0 SD N/A COM1 RS-232 (supports hardware flow control)*2/RS-485*2 (107DV non-isolated circuit) Serial COM2 RS-422/RS-485*2 (107DV non-isolated circuit) COM Port

COM Port					
	СОМЗ	Ν	/Α		
	RTC	Built-in			
	Cooling	Natural air circulation			
	Certification	CE/UL (please use shielding Ethernet cables and	magnetic rings with filters of 300 ohm / 100 MHz)		
	Waterproof	IP65 / NEMA4 / UL Typ	pe 4X (indoor use only)		
	Operation Voltage ^{*3}	DC +24V (-15% ~ +15%) *2 (supplied by Class 2 or SELV circuit (iso			
	Voltage Endurance	AC500V for 1 minute (between charging DC24 terminal and FG terminals)			
P	ower Consumption*5	Max. 5.8 W*3	Max. 8.8W*3		
	Backup Battery	3V lithium battery CR2032 \times 1			
	Backup Battery Life	Depends on the temperature used and the conditions of usage, usually about 3 years or more at 25°C			
O	peration Temperature	0°C ~ 50°C			
S	Storage Temperature	-20 °C	~ 60°C		
	Ambient Humidity	10% ~ 90% RH (0 ~ 40°C), 10% ~ 55	% RH (41 ~ 50°C), Pollution Degree 2		
	Vibration	IEC 61131-2 compliant 5Hz ~ 8.3Hz = Continu	ous: 3.5 mm, 8.3 Hz ~ 150 Hz = Continuous: 1g		
	Shock	IEC 60068-2-27 compliant 15g peak for 1	ms duration, X, Y, Z, directions for 6 times		
Dimer	nsions (W) x (H) x (D) mm	137 x 103 x 37.1	215 x 161 x 35.5		
Mountin	g Dimensions (W) x (H) mm	118.8 x 92.8	196.9 x 142.9		
	Weight	280 g	700 g		

DOP-107DV

7" TFT LCD

800 x 480

N/A

20,000

256 MB

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2) Built-in power isolation3) An isolated power supply is recommended.

4) Some models are in the process of application for UL and KCC certification. For more information, please consult our distributors.

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Handheld HMI

Model			Handh	eld HMI				
	Model	DOP-107HS4xx	DOP-107HE4xx	DOP-107HE4xxZM	DOP-107HE47xZD			
	Display		7" TF	T LCD				
	Color		16	-bit				
LCD	Resolution (Pixels)		800	x 480				
Module	Back Light		LED Ba	ck Light				
	Back Light Brightness (cd/m ²)	400						
	Back Light Life (Hour)*1		20,	000				
Display Area			154.08 x	85.92 mm				
	MCU		ARM Cortex-	A8 (800 MHz)				
	Flash ROM (Bytes)		256	SMB				
	RAM (Bytes)		256	SMB				
	Touch Panel		Four-wire resistor, over >	10,000,000 pressing times				
	Buzzer		· · ·	y (2K ~ 4KHz) / 80dB				
	Ethernet Interface	N/A	1 Pc	ort ^{*2} , 10/100 Mbps auto-sen	sing			
	USB			ve Ver 2.0				
	SD		SD/S	SDHC				
Serial	COM Port/Communication	RS-422/RS-485		N/A				
		B cont	act x 2	A contact x 1	B contact x 1			
E	mergency Stopswitch	Rated voltage: < DC 30 V; Maximum rated current: 1A; Minimum allowable load: DC 5 V / 1 mA Complies with IEC60947-5-1, EN60947-5-1, IEC60947-5-5, EN60947-5-5, UL 508, CSA C22.2 No.14, GB 14085.5						
3-Position Operation Switch		Complies with EN/IEC609 Applicable standards for pr	30 V; Maximum rated curren 947-5-8, IEC60947-5-1, EN r use with ISO12100-1 & -2/ EN11161, ISO10218/EN775, 7HE42x, DOP-107HS42x, DC	tact x 1 t: 700 mA; Minimum allowabl 160947-5-1, JIS C8201-5-1, 'EN12100-1 & -2, IEC60204- ANSI/RIA R15.06, ANSI B11:)P-107HE42xZM do not supp	UL508, CSA C22.2 NO. 1/EN60204-1, ISO11161 19			
	MPG		Resolutio Output waveform: square Phase difference betw	ge: < DC 24V n: 50(P/R) e wave; Output phase: A, B een A and B: 90° ± 45° ey response: 200 Hz				
	Auxiliary Keyboard				21 Function Keys			
	Cable Length	5 m (when end of model name = 5) 10 m (when end of model name = A)						
	Calendar		Bui	lt-in				
	Cooling Method			cooling				
	Certification	CE (please use shield	ding Ethernet cables and m	agnetic rings with filters of	300 ohm / 100 MHz)			
	Protection Rating	IP54						
	Operating Voltage ^{*3}	DC +24V (-15% ~ +15%) ^{*2} , supplied by SELV circuits (isolated from MAINS by double insulation)						
	Voltage Endurance	A	· · · · · · · · · · · · · · · · · · ·	ween DC24 and FG terminal	s)			
I	Power Consumption*5		4.89	6W ^{*3}				
	Backup Battery	3V lithium battery CR2450 × 1						
	Backup Battery Life	About 5 years o	r more at 25°C (77°F)(subje	ect to operation temperature	e and condition)			
0	Operation Temperature			- 40°C				
:	Storage Temperature			~ 60 °C				
C	Operating Environment	10% ~ 90	% RH (0 ~ 40 °C), 10% ~ 55	% RH (41 ~ 50 °C), Pollution	Degree 2			
	Vibration	IEC 61131-2 compli	ant 5Hz ~ 8.3Hz = Continu	ious: 3.5 mm, 8.3 Hz ~ 150 H	z = Continuous: 1g			
	Shock	IEC 60068-2-2	7 compliant 15g peak for 1	1ms duration, X, Y, Z, directi	ons for 6 times			
Dime	ensions (W) x (H) x (D) mm	257.4	4 x 170.3 x 71.8 (emergency	stop switch and hook incluing the second se	ided)			
	Weight		750 g (cabl	le excluded)				
T 1 1 161.6								

The half-life of a backlight is defined as the original luminance being reduced by 50% when the maximum driving current is supplied to an HMI.6
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Model Description




•DOP-103WQ



•DOP-107WV





•DOP-110WS



•DOP-115MX / DOP-115WX



T=1.6 mm ~ 6 mm(0.063" ~ 0.24")









Note: T=1.6 mm ~ 6 mm(0.063" ~ 0.24")













•DOP-108IG

T=1.6mm(0.063")~5mm(0.2")







•DOP-103SQ



•DOP-103BQ





T=1.6 mm~6 mm(0.06"~0.24")

•DOP-103DQ





T=1.6 mm~6 mm(0.06"~0.24")

•DOP-107HS4/DOP-107HE4







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